

# PARTS LIST

MP2524

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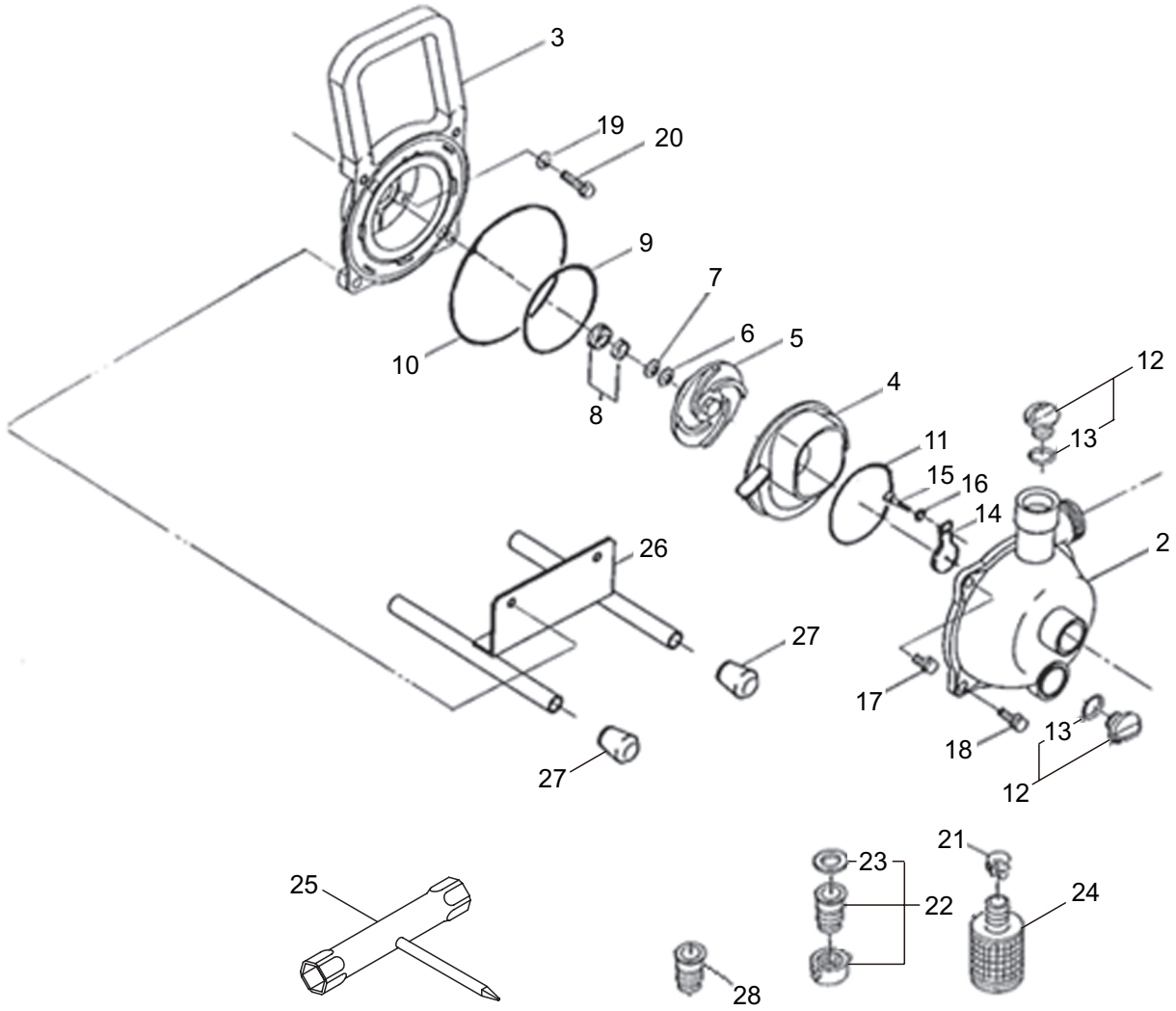
2017. 09.



**MARUYAMA**

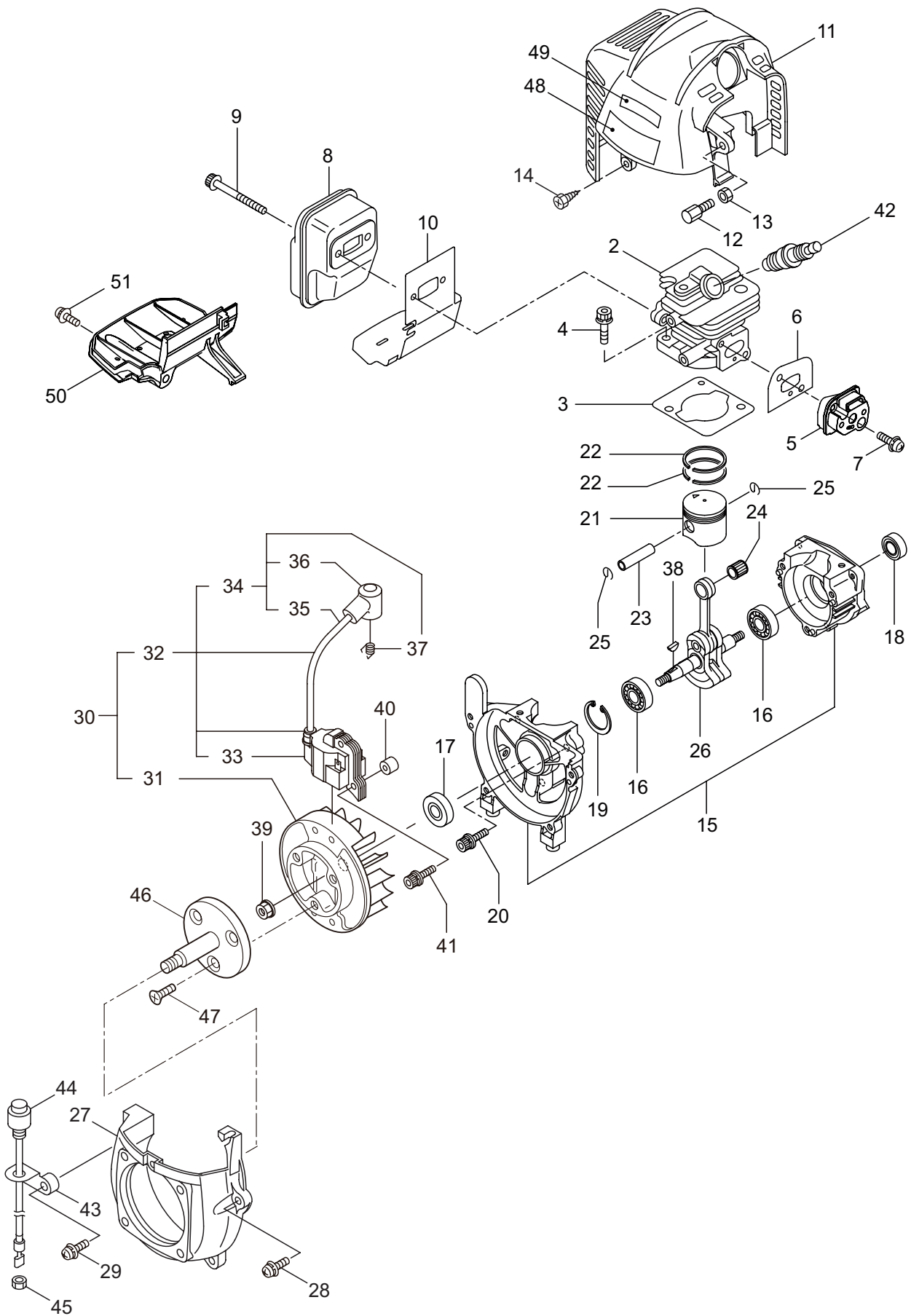
P/N 524556

1. MP2524  
MAIN BODY



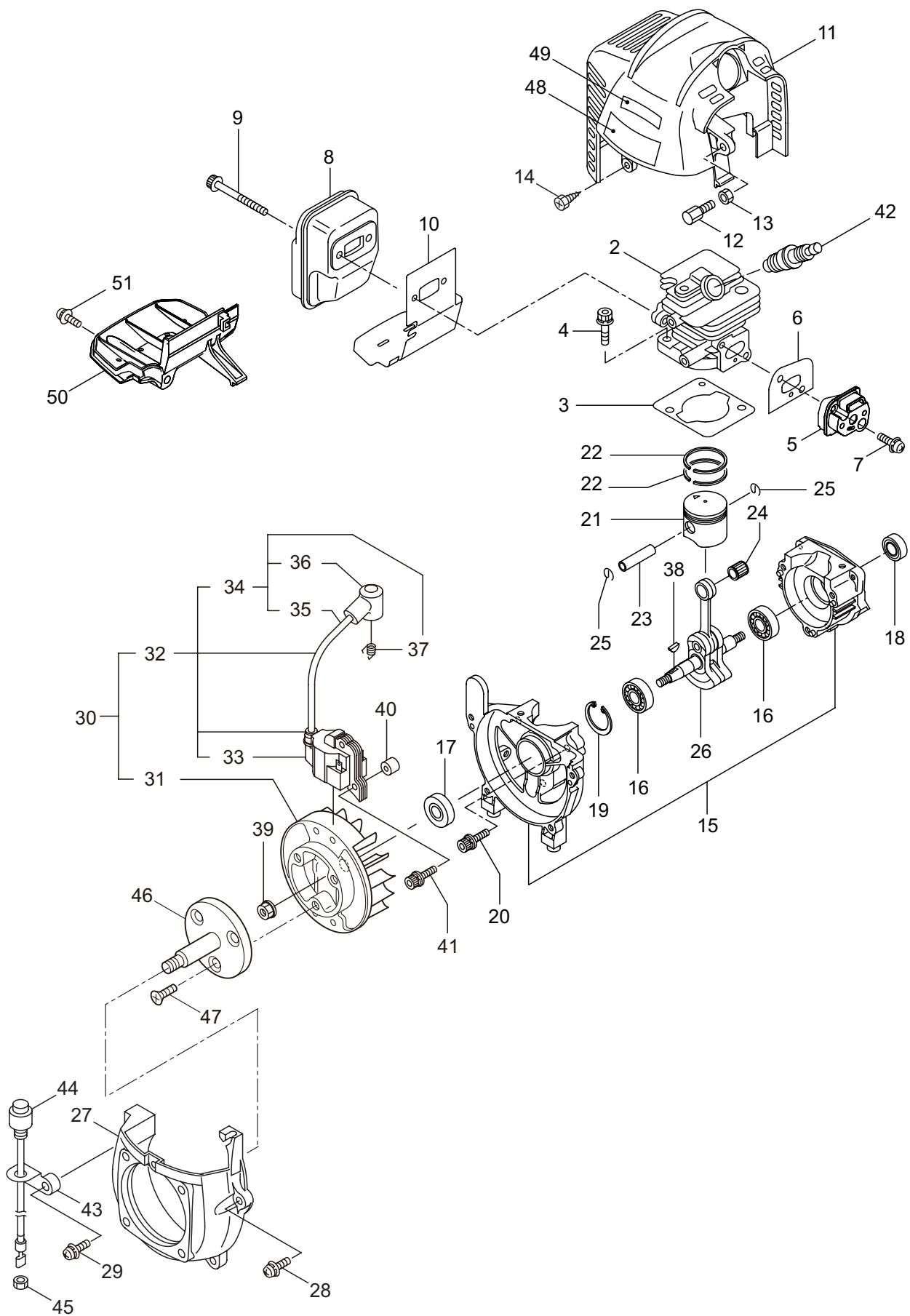
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	332316	MP2524	1	
1-2	428880	Casing	1	
1-3	460818	Casing Cover	1	
1-4	428875	Housing	1	
1-5	462081	Impeller	1	
1-6	428873	Adjustment liner	2	
1-7	460819	Adjustment liner	2	
1-8	428872	Mechanical Seal	1	
1-9	428871	O-Ring	1	
1-10	428870	O-Ring	1	
1-11	428876	O-Ring	1	
1-12	462082	Plug Ass'y	2	Incl.13
1-13	460820	O-Ring	2	
1-14	428879	Check Valve	1	
1-15	428877	Screw	1	
1-16	428878	Washer	1	
1-17	428882	Bolt	2	
1-18	460821	Bolt	2	
1-19	460822	Seal Washer	4	
1-20	460823	Cap Screw	4	
1-21	428887	Hose Band	3	
1-22	428760	Hose Coupling	2	Incl.23
1-23	428761	Packing	2	
1-24	428764	Strainer	1	
1-25	210418	Box Spanner	1	13x19x(+)
1-26	460824	Base	1	
1-27	428886	Cap	4	
1-28	429231	Hose Coupling	1	

## 2. MP2524 ENGINE



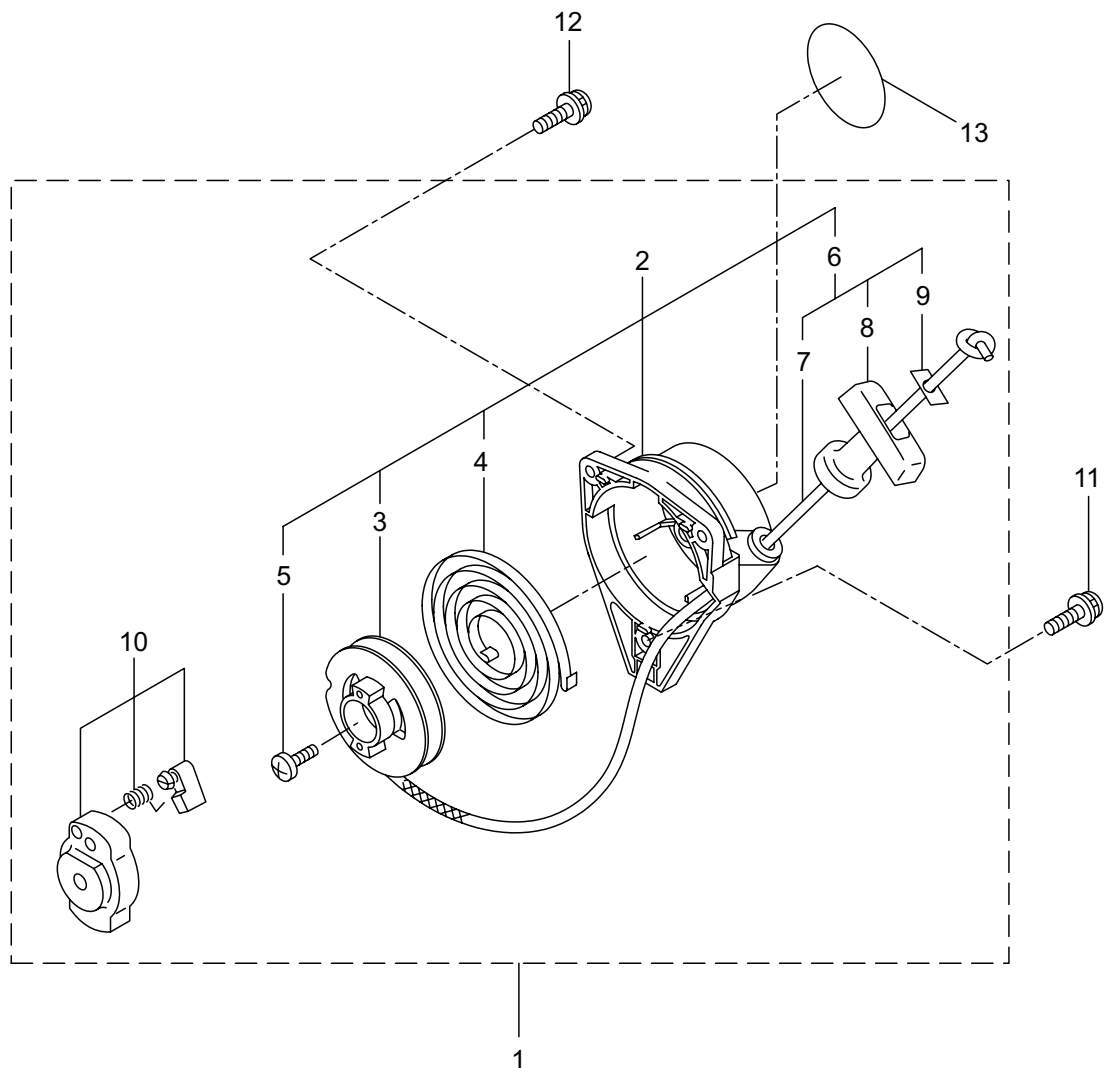
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	362433	Engine	1	EE233/04
2-2	289639	Cylinder	1	
2-3	289643	Gasket	1	
2-4	267290	Cap Screw	2	M5x20
2-5	272744	Insulator	1	New gasket required
2-6	267049	Gasket	1	
2-7	269826	Screw	2	M5x25
2-8	275634	Muffler Comp	1	
2-9	266402	Cap Screw	2	M5x55
2-10	273262	Gasket	1	
2-11	278023	Top Cover	1	
2-12	265410	Adapter	1	
2-13	261878	Nut	1	
2-14	283978	Screw	1	4x16
2-15	273674	Crankcase	1	
2-16	280488	Bearing	2	PPL 6001
2-17	261492	Oil Seal	1	ISCD12287
2-18	261386	Oil Seal	1	ISCD12227
2-19	055185	Snap Ring	1	#28
2-20	261612	Cap Screw	3	M5x30
2-21	272204	Piston	1	
2-22	264891	Piston Ring	2	(2)required
2-23	261036	Piston Pin	1	
2-24	288520	Bearing, Needle	1	
2-25	261576	Clip,Piston	2	
2-26	267193	Crankshaft/Conn.Rod Ass'y	1	
2-27	283386	Fan Cover	1	
2-28	269831	Screw	3	M5x20
2-29	269826	Screw	1	M5x25
2-30	272731	Magneto Ass'y	1	Incl.31-37
2-31	269323	Rotor/Fan	1	
2-32	272067	Ignition Coil Ass'y	1	Incl.33-37
2-33	267401	Coil	1	
2-34	272068	Spark Plug Wire Ass'y	1	Incl.35-37
2-35	272069	Spark Plug Wire	1	
2-36	261074	Plug Boot	1	
2-37	261075	Connector	1	
2-38	261076	Woodruff Key	1	3x10
2-39	261417	Nut,Rotor	1	M8
2-40	280381	Spacer	2	
2-41	261256	Cap Screw	2	M4x25
2-42	285982	Spark Plug	1	NGK BPM8Y
2-43	283976	Stay	1	
2-44	267543	Stop Switch Ass'y	1	
2-45	084003	Nut	1	M8x1

## 2. MP2524 ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	269481	Shaft	1	
2-47	265312	Screw	3	M6x15
2-48	278649	Label	1	MP2524
2-49	284587	Label	1	
2-50	276868	Under Cover	1	
2-51	269827	Screw	1	M5x16

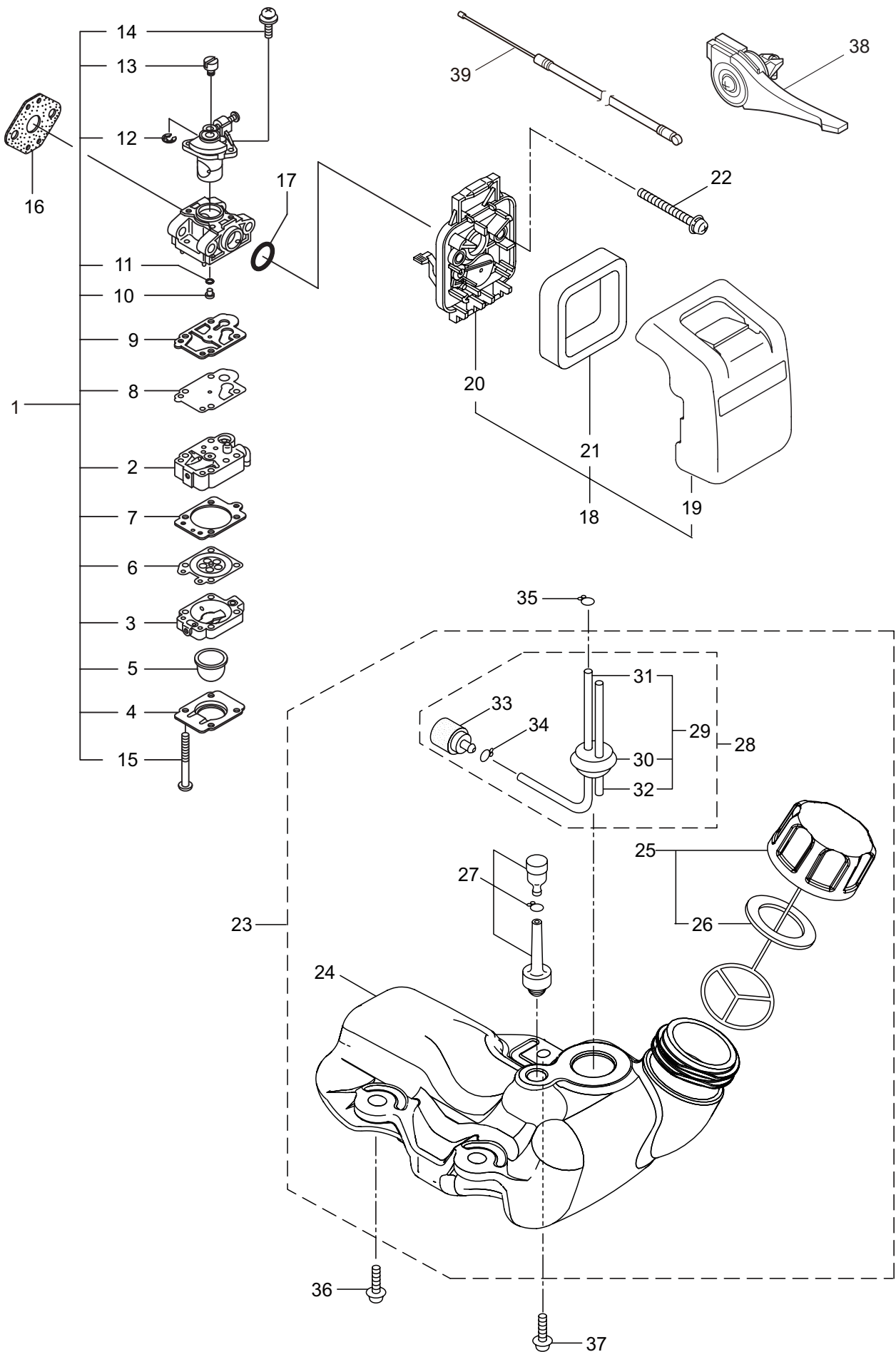
3. MP2524  
RECOIL STARTER





Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	288684	Recoil Starter Ass'y	1	Incl.2-10
3-2	288685	Starter Ass'y	1	Incl.3-9
3-3	288967	Reel	1	
3-4	288968	Spiral Spring	1	
3-5	262922	Screw	1	
3-6	288969	Starter Rope Ass'y	1	Incl.7-9
3-7	288970	Starter Rope	1	
3-8	261725	Starter Grip	1	
3-9	283511	Rope Stopper	1	
3-10	288971	Starter Pawl Ass'y	1	
3-11	269833	Screw	1	M4x16
3-12	280489	Screw	2	M4x20
3-13	278554	Label	1	MP2524

4. MP2524  
 CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	277881	Carburetor Ass'y	1	Incl.2-15 New gasket required
4-2	281597	Pump Body	1	
4-3	262991	Purge Body	1	
4-4	262992	Cover Plate	1	
4-5	261874	Primer Bulb	1	
4-6	283905	Diaphragm, Meterring	1	
4-7	262993	Gasket	1	
4-8	262994	Diaphragm,Fuel Pump	1	
4-9	282576	Gasket	1	
4-10	289396	Main Jet	1	
4-11	261871	O-Ring	1	
4-12	261876	E-Ring	1	
4-13	261658	Swivel	1	
4-14	264682	Screw	2	
4-15	262996	Screw	4	
4-16	261864	Gasket	1	
4-17	264691	O-Ring	1	
4-18	278091	Cleaner Ass'y	1	Incl.19-21
4-19	277553	Cleaner Cover	1	
4-20	266433	Housing	1	
4-21	264695	Filter	1	
4-22	269834	Screw	2	
4-23	276798	Fuel Tank Ass'y	1	Incl.24-34
4-24	273516	Fuel Tank	1	
4-25	275306	Fuel Tank Cap Ass'y	1	Incl.26
4-26	274875	Gasket	1	
4-27	261696	Breather Ass'y	1	
4-28	265752	Fuel Pipe Pick-up Ass'y	1	Incl.29-34
4-29	264031	Fuel Pipe Ass'y	1	Incl.30-32
4-30	261115	Grommet	1	
4-31	261690	Fuel Pipe	1	160L
4-32	263038	Return Pipe	1	3x6x85L
4-33	264653	Filter Ass'y	1	
4-34	261117	Clip	1	
4-35	261117	Clip	1	
4-36	269828	Screw	2	M5x16
4-37	281208	Screw	1	M5x16
4-38	269211	Throttle Lever	1	
4-39	277649	Throttle Cable	1	